



適用機械種類

APPLICATION

- 線切割機

- Wire cutting machine

特性及功能

FEATURE

- 採上吹式散熱，可完全將熱氣排出，不影響周圍溫度。
- 採用恆溫控制，可確保模具加工精度，減少銅線消耗。
- 採用電子式數位控制面板，精度 $\pm 0.5^{\circ}\text{C} \sim \pm 1.0^{\circ}\text{C}$ 。
- 採機體同溫控制，感溫器可外拉，安裝於機器床台。
- 採用新型高效率環保冷媒，不污染環境。

- Exhaust heat is removed from the top.
- Maintain constant cooling temperature that ensures high product precision and reduces wire consumption.
- Digital control panel with precision $\pm 0.5^{\circ}\text{C} \sim \pm 1.0^{\circ}\text{C}$.
- It uses temperature control panel and can moving the sensor to install working table.
- Filling the high-efficiency environmental refrigerant is without pollution.

規格表

CR SERIES SPECIFICATION

| 型式 Model | | CR-08S | CR-12S | CR-18S | CR-24S | CR-36S |
|---|---------|-------------------|-------------|-------------|-------------------|--------------|
| 冷凍能力 Cooling capacity | BUT-HR | 8000 | 12000 | 18000 | 24000 | 36000 |
| | KCAL/HR | 2000 | 3000 | 4500 | 6000 | 9000 |
| 電源 Power source | V | 1ø AC220V 50/60HZ | | | 3ø AC220V 50/60HZ | |
| 總負荷電流 Total overburdening current consumption | A | 4 | 4.8 | 7.7 | 7.9 | 10.2 |
| 水泵浦吐量 Water pump discharge rate | l/min | 30 | 30 | 30/40 | 30/40 | 50 |
| 進出口管徑 Inlet and outlet pipe-diameter | inch | 3/4"x3/4" | 3/4"x3/4" | 1"x1" | 1"x1" | 1"x1" |
| 外型尺寸 Dimension (DxWxH) | mm | 423x496x748.5 | 470x532x767 | 696x494x925 | 696x494x925 | 490x690x1175 |
| 冷媒 Refrigerant | gas | R134A/R407c | R134A/R407c | R134A/R407c | R134A/R407c | R134A/R407c |
| 總重量 Weight | kg | 50 | 50 | 100 | 108 | 128 |

CR-□S

- S1 差溫控制 Differential temperature controller
- S2 定溫控制 Constant temperature controller
- 冷卻能力 (x1000) Cooling capacity
- 線切割機專用水冷卻機 Wire cutting machine cooler

週圍溫度：
Room temperature: 35°C ↓